

Date: Wednesday, 02/04/2008 3:35:44 PM
User: Julie Lepocq

Process Sheet

split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GROMET
Job Number	: 38325 -1		
Estimate Number	: 12819		
P.O. Number	:	Part Number	: D36191
This Issue	: 02/04/2008 S.O. No. :	Drawing Number	: D3619 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 37373	Material	:
Written By	:	Due Date	: 16/04/2008
Checked & Approved By	: <u>JO 08.4.03</u>	Qty:	8 Um: Each
Comment	: Est Rev:A New Issue 07-04-09 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	9610K17	GROMMET
-----	---------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
GROMMET

2.0	PG	PURCHASING
-----	----	------------



Comment: Issue P/O: 6061
Purchase Part Number: 9610K17
Supplier: MC MASTER CARR
Certificate of conformity is required

CL 08/04/03 (8)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure material certification is attached

PC 8/4/10 (4)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

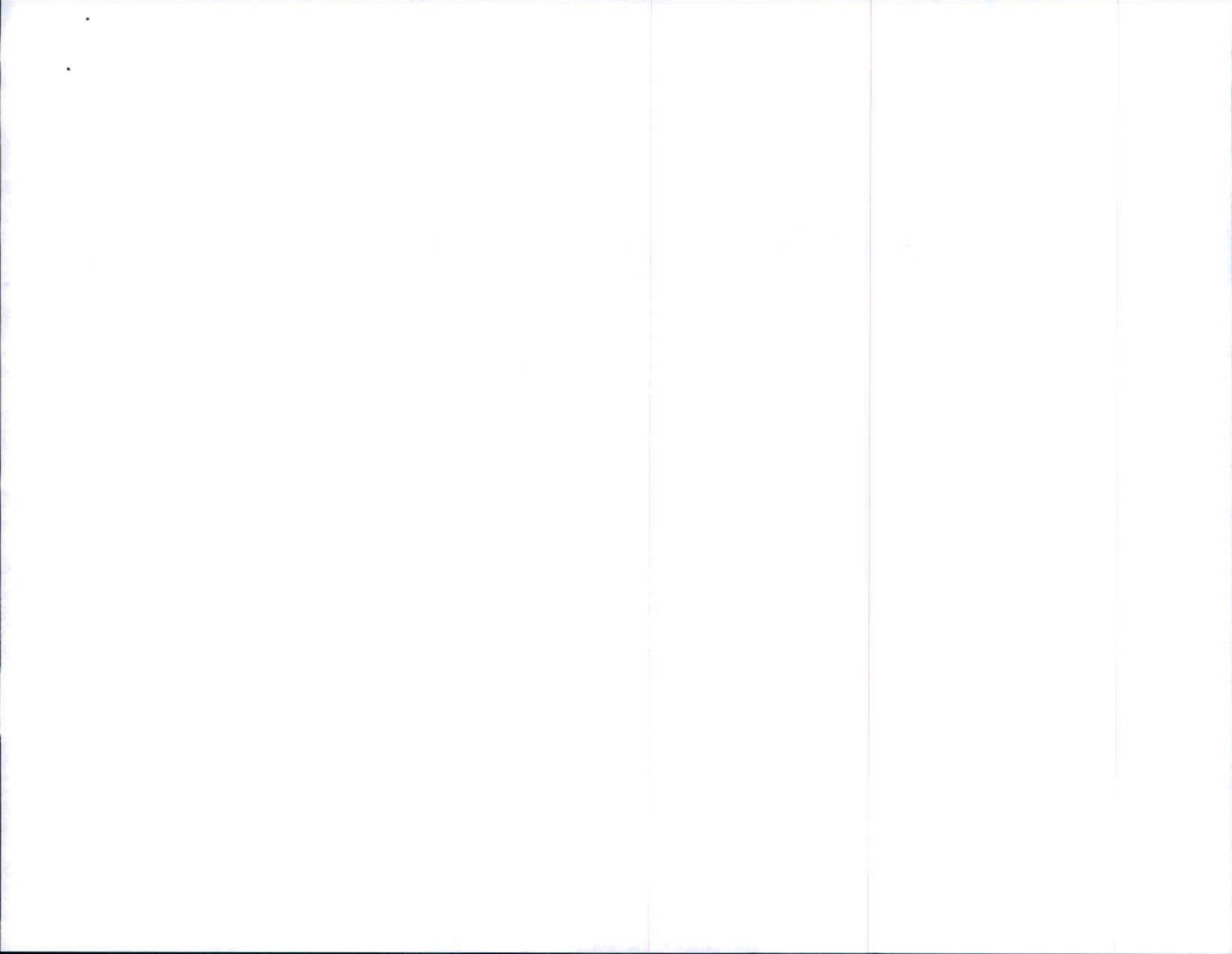
S 08/04/11 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
****Remove supplier paperwork from box.*****
Identify and Stock
Location: ST 114

AS 08/04/11 (x4)



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROMET

Job Number: 38325

Part Number: D36191

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/15 *[Signature]*

Job Completion

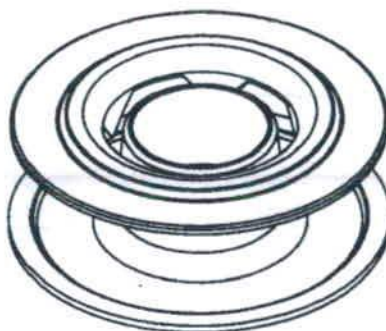


MF 08-04-14

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED. <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3619	REV. A SHEET 1 OF 1
DATE 07.03.26		TITLE GROMMET	SCALE NTS
REV A	DATE 07.03.26	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING

**RELEASED**
07 04 02 *[Signature]*

D3619-X GROMMET,
WHERE X REPRESENTS THE GROMMET TRADE SIZE

DART P/N	TRADE SIZE	DESCRIPTION	HOLE SIZE	MAX. MTL THICKNESS	MCMaster CARR P/N
D3619-0	0	BRASS GROMMET W/ TEETH	1/4	0.110	9610K16
D3619-1	1	BRASS GROMMET W/ TEETH	9/32	0.120	9610K17
D3619-2	2	BRASS GROMMET W/ TEETH	3/8	0.150	9610K18
D3619-3	3	BRASS GROMMET W/ TEETH	7/16	0.230	9610K19
D3619-4	4	BRASS GROMMET W/ TEETH	1/2	0.300	9610K21

NOTES:

1) PURCHASE INFO: MCMaster-CARR P/N'S INCLUDE THE FOLLOWING:

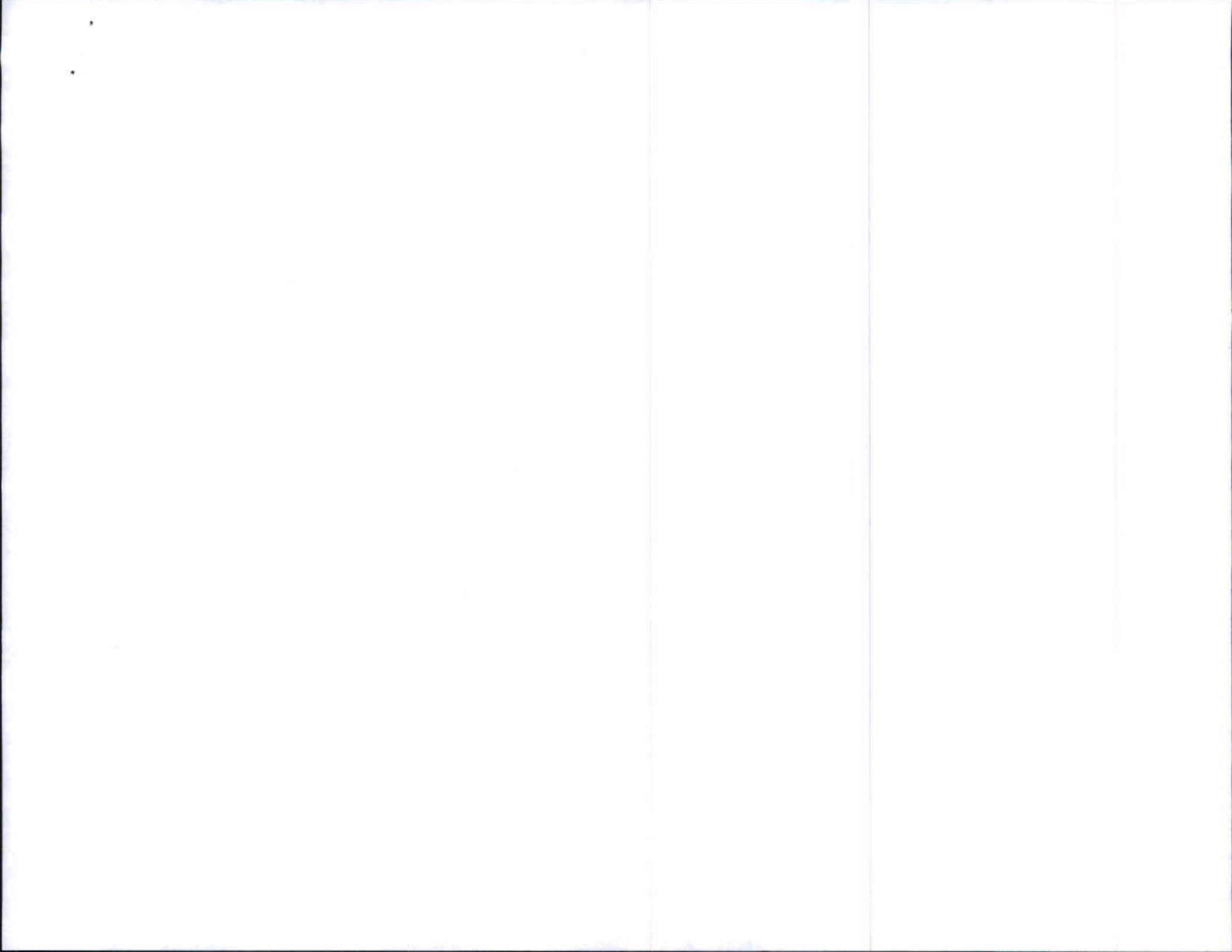
48 GROMMETS FOR SIZE 0 & 1,
24 GROMMETS FOR SIZE 2, 3 & 4,
D3619-XT1 HOLE PUNCH,
D3619-XT2 STRIKER BLOCK,
D3619-XT3 PUNCH AND
D3619-XT4 DIE

2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38325

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**
P000000001

Today's Date: 4/09/08

MCMaster-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE

1

MCM NUMBE
8180691-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
2- 41-02 03-22	9610 S/O K17 REC	4 EA	MILITARY SPECIFICATION GROMMET KIT W/TEETH WASHER, TRADE SZ 1,5/16" ID, 48 GROMMETS 2 This shipment completes the backorder for this item	1	8 EA	4

